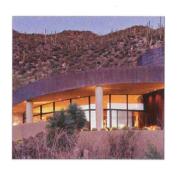
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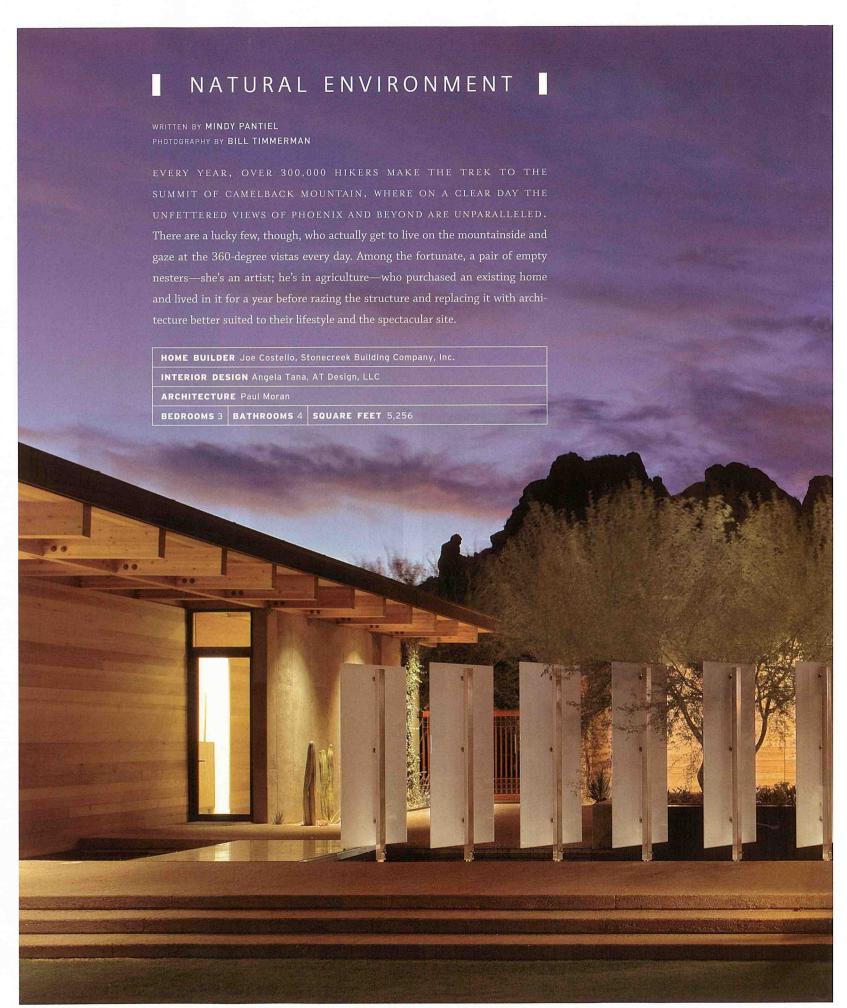


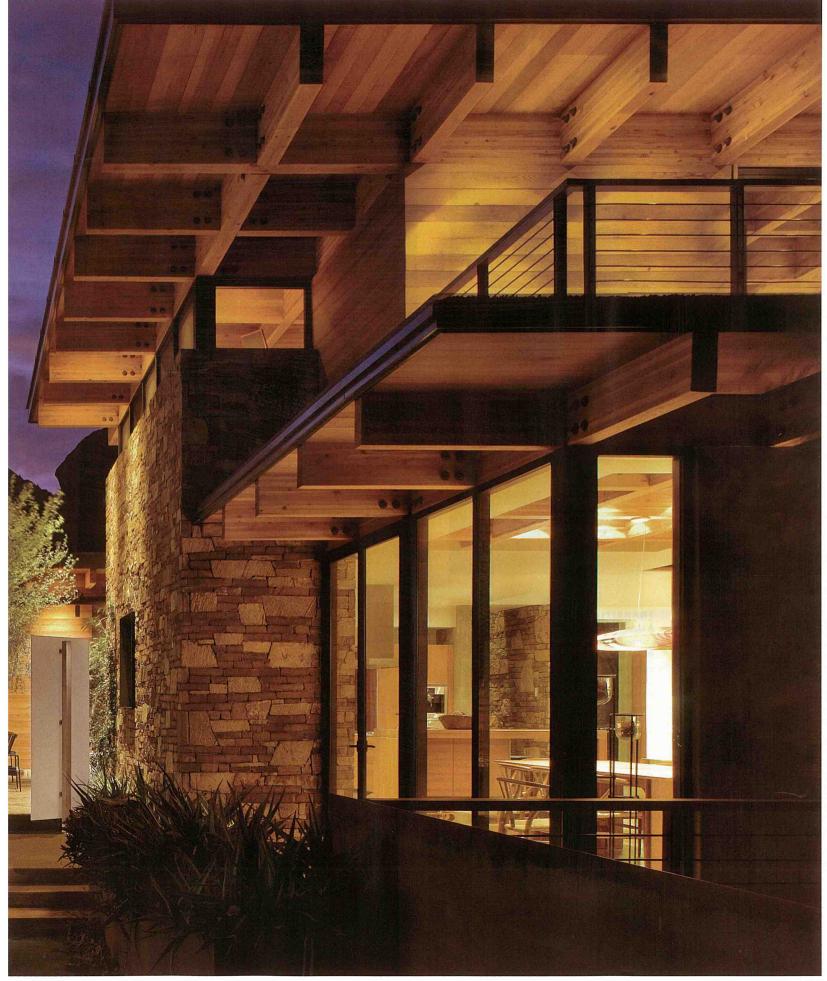


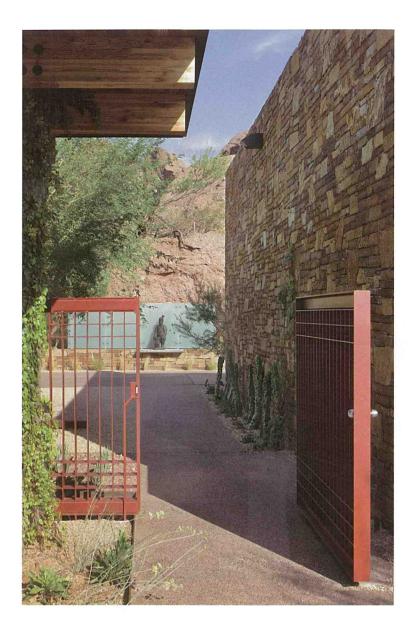




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# TRANSITION SPACE

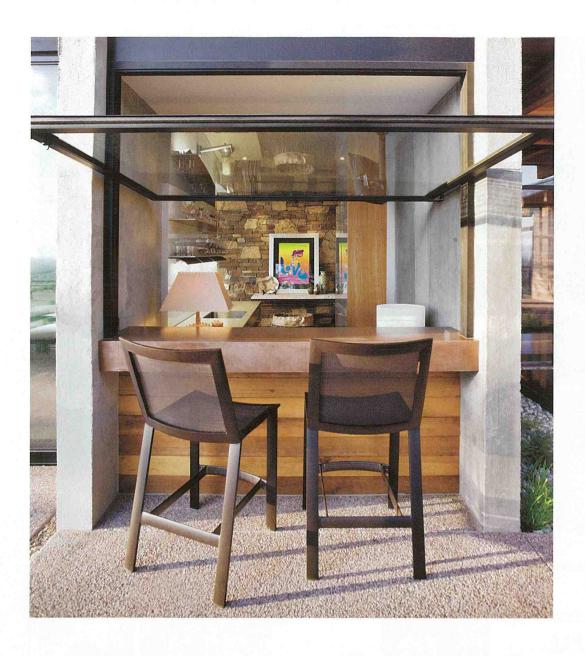
A shaded walkway guides visitors into the courtyard. The stacked-stone wall is crafted from the same local material used in the Barry Goldwater Memorial in Paradise Valley, and the red-painted steel gate by Arlon & Company in Apache Junction mimics the fiery tones of the rocks in the mountain backdrop.

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According to the homeowners, they envisioned a modern building that respected the magnificent surroundings. "We didn't want it to be a sore thumb," says the wife. "We wanted the house to integrate with the environment and have an almost Anasazi feel." To make that happen, they selected architect Paul Moran and his associate Angela Tana to design a one-bedroom main house and a separate two-bedroom guesthouse and studio. "We started by imagining we were discovering an old site, which led to the use of dry stacked stone," says Tana.







### DRINK SERVICE

On the patio, a pair of woven mesh and aluminum barstools belly up to an outside counter where a flip-top window conveniently opens to a wet bar in the living room.

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Next, concrete walls formed over aluminum panels—a commercial treatment that creates unique patterns—further rooted the residence to its hillside perch. Steel beams support the impressive roof structure, and large expanses of glass frame views of the valley floor from the living room, craggy rock formations from the master suite, and glimpses of Paradise Valley from the wife's painting studio.

Sadly, halfway through the construction process, Moran passed away, leaving Tana, home builder Joe Costello, of Mesa's Stonecreek Building Company, and landscape architect Chris Winters, of Phoenix-based







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Chris Winters & Associates, to carry out his vision. For his part, Winters conceived an entry experience that begins to unfurl at the driveway, where tufts of Mexican thread grass soften a stacked-stone planter box filled with cactus. Next, a red-painted steel gate opens to a courtyard where a koi pond covered with a solid piece of acrylic separates the lawn where the owners' grandkids play from a more private sitting area. "It's essentially a translucent bridge," Winters explains.

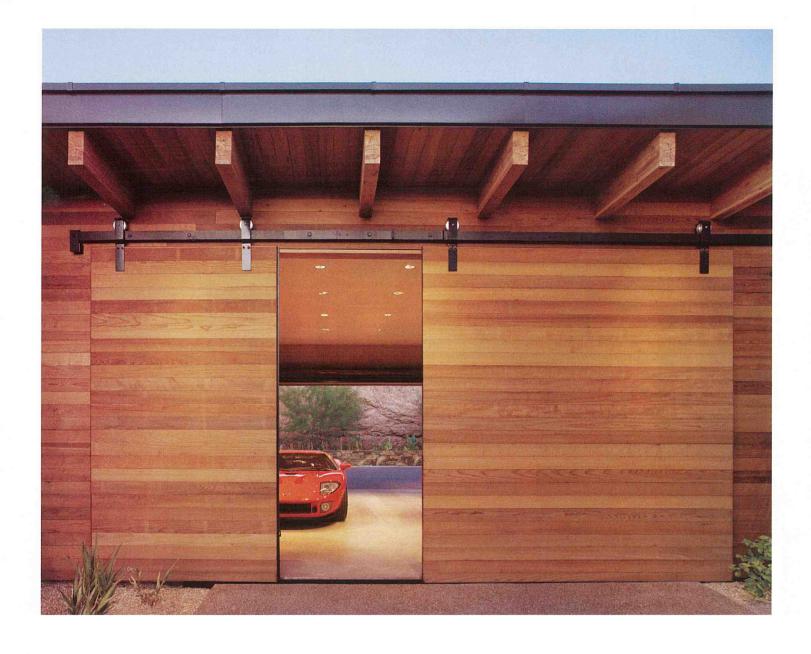
With a stated goal of creating a unique home "tailored to the owners' tastes and lifestyles," Costello crafted a three-car garage with a lift for stacking the vehicles, and two sets of entry doors, one of which opens to the courtyard. "The owner works on his cars in there, so the cedar garage doors were placed so he can still enjoy the view," the builder adds.

### STYLE SELECTION

Hand-blown crystal and precious metals meet to create this intriguing vessel, which is reminiscent of glass manipulated by a galactic edge. The silver flecks within the vase patina over time for a distinguished look. Silver Vertical Wrap Barrel Vase, \$400; calebsiemon.com





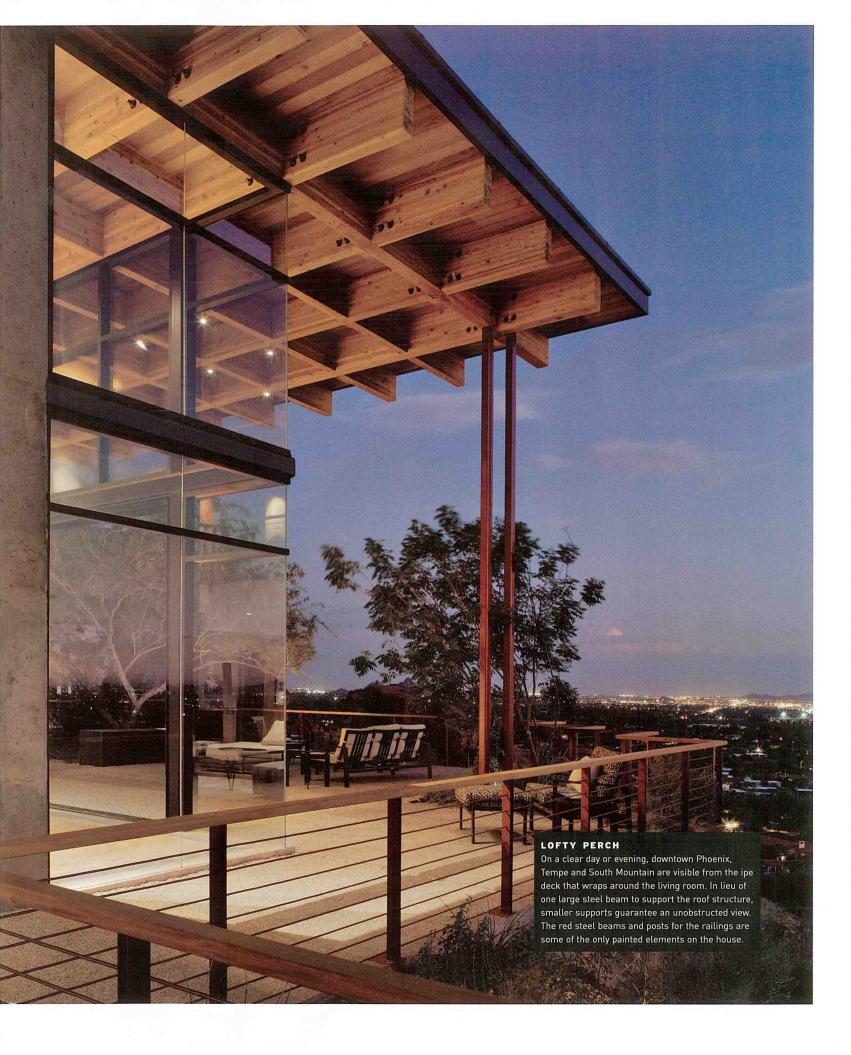


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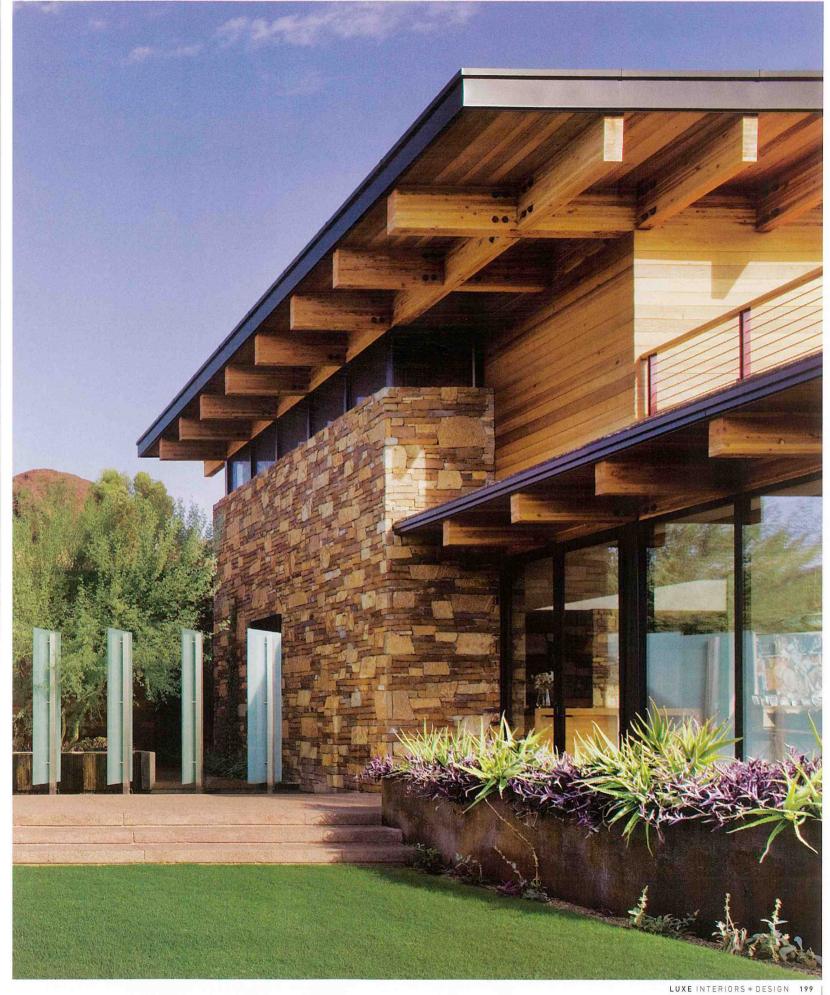
Tying the courtyard to the house is an elaborate 4 x 4 redwood grid that defines the ceiling and provides cover for the decks and entry. "The grid gave us a place to hide the electrical, plumbing and other mechanical needs," says Costello. "It's like having a cabinet in the ceiling." According to Tana, the use of wood softens the exterior elements, and establishes a theme inside the home, where the same wood, stone, concrete and steel repeat throughout. "Doing that made for very few interior design needs," says Tana, who also assisted the owners with the kitchen design—a space that boasts Bulthaup cabinetry and an extra-long island for casual eating and overflow food preparation—and furniture selection.

### CREATURE COMFORT

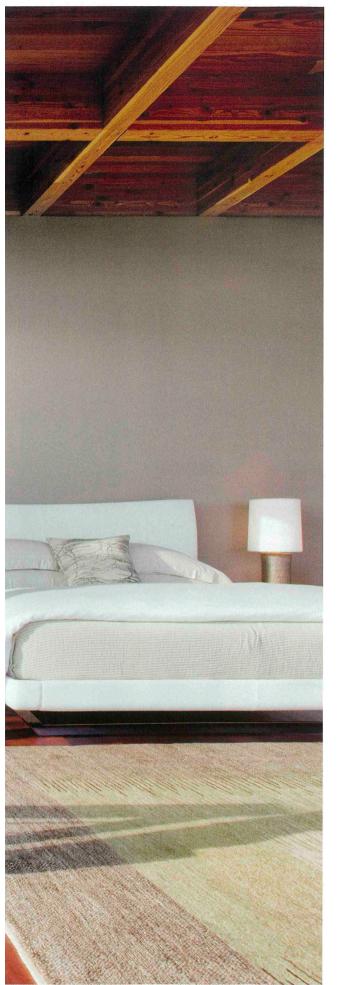
The three-car garage includes a lift for stacking automobiles and a sliding barn-style cedar door, which opens to provide courtyard views for the owner while he works on his vehicles.

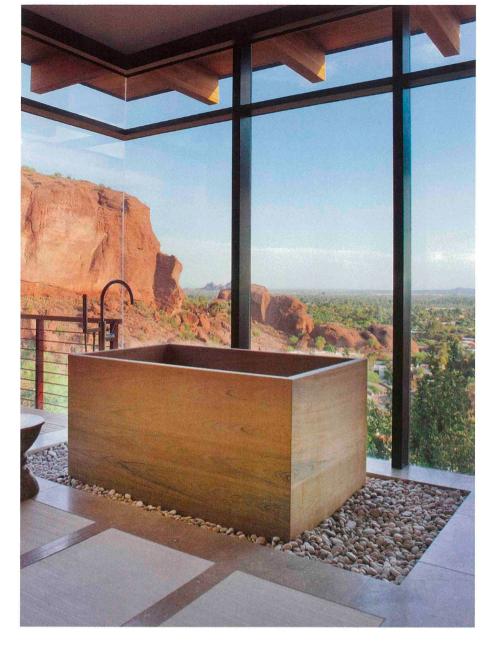












### DEEP SOAK

A custom Japanese soaking tub by Roberts Hot Tubs in Richmond, California, is wrapped in teak and enjoys commanding views of Camelback Mountain; bath filler is from Dornbracht. The loose pebble floor allows water splashed out of the tub to drain easily.

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Pieces like the Poltrona Frau modular leather sofa, walnut Bulthaup dining room table, and Poltrona Frau leather bed frame were meant to be a starting point, not a definitive statement. "We got in some key pieces, but the owners wanted to take more of an evolution-inspired approach to the interiors," says Tana. "They wanted to live there and allow the house to reveal itself over time."